ColorSpec Bodyfiller Lightweight Motor Active

Chemwatch Hazard Alert Code: 3

Issue Date: **12/05/2021** Print Date: **12/05/2021** L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Product Identifier

Chemwatch: 5459-72

Version No: 2.1.5.1

Product name	ColorSpec Bodyfiller Lightweight	
Chemical Name	Not Applicable	
Synonyms	SBFL500G; CSBFL1KG; CSBFL2KG	
Proper shipping name	POLYESTER RESIN KIT, liquid base material	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Thermosetting bodyfiller for use in the automotive, composite, marine, and fibreglass industry.

Details of the supplier of the safety data sheet

Registered company name	Motor Active	
Address	35 Slough Business Park, Holker Street Silverwater NSW 2128 Australia	
Telephone	-61 2 9737 9422 1800 350 622	
Fax	+61 2 9737 9414	
Website	www.motoractive.com.au	
Email	andrews@motoractive.com.au	

Emergency telephone number

Association / Organisation	MotorActive	
Emergency telephone numbers	+61 2 9737 9422 (For General Information Monday to Friday 8:30am to 5:pm)	
Other emergency telephone numbers	13 11 26 (In Case of Emergency contact: Poison Information Hotline)	

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

-	Min	Max	
Flammability	2	1	
Toxicity	2	1	0 = Minimum
Body Contact	3	1	1 = Low
Reactivity	2		2 = Moderate
Chronic	3		3 = High 4 = Extreme

Poisons Schedule	S5
Classification ^[1]	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Inhalation) Category 4, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Germ cell mutagenicity Category 2, Carcinogenicity Category 1A, Reproductive Toxicity Category 2, Specific target organ toxicity - repeated exposure Category 2
Legend:	1. Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

AUH019	May form explosive peroxides.	
H226	Flammable liquid and vapour.	
H302	Harmful if swallowed.	
H315	auses skin irritation.	
H318	uses serious eye damage.	
H332	armful if inhaled.	
H335	May cause respiratory irritation.	
H341	Suspected of causing genetic defects.	
H350	May cause cancer.	
H361d	Suspected of damaging the unborn child.	
H373	May cause damage to organs through prolonged or repeated exposure.	

Supplementary statement(s)

Not Applicable

CLP classification (additional)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
P260	Do not breathe mist/vapours/spray.	
P271	se only a well-ventilated area.	
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.	
P240	Ground and bond container and receiving equipment.	
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.	
P242	Use non-sparking tools.	
P243	Take action to prevent static discharges.	
P270	Do not eat, drink or smoke when using this product.	

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P310	Immediately call a POISON CENTER/doctor/physician/first aider.	
P370+P378	In case of fire: Use alcohol resistant foam or fine spray/water fog to extinguish.	
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.	
P302+P352	IF ON SKIN: Wash with plenty of water and soap.	
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].	
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
P330	Rinse mouth.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

P501

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	30-<70	polyester resin, proprietary
14807-96-6	10-<50	talc
100-42-5	10-<40	styrene
1317-65-3	10-<30	calcium carbonate

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ColorSpec Bodyfiller Lightweight

CAS No	%[weight] Name	
50815-87-7	1-<10	sodium borosilicate
112945-52-5	0-<10 silica amorphous, fumed, crystalline free	
13463-67-7	0-<10 <u>titanium dioxide</u>	
Not Available	0-<5 additives, proprietary	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available	

SECTION 4 First aid measures

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Description of first aid measur	es
Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to styrene:

INHALATION:

- Severe exposures should have cardiac monitoring to detect arrhythmia.
- Catecholamines, especially epinephrine (adrenaline) should be used cautiously (if at all).
- Aminophylline and inhaled beta-two selective bronchodilators (e.g. salbutamol) are the drugs of choice for treatment of bronchospasm.

INGESTION:

- Ipecac syrup should be given for ingestions exceeding 3ml (styrene)/kg.
- For patients at risk of aspiration because of obtundation, intubation should precede lavage.
- Pneumonitis is a significant risk. Watch the patient closely in an upright (alert patient) or left lateral head-down position (obtunded patient) to reduce aspiration potential. [Ellenhorn and Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Mandelic acid in urine	800 mg/gm creatinine	End of shift	NS
	300 mg/gm creatinine	Prior to next shift	NS
2. Phenylglyoxylic acid in urine	240 mg/gm creatinine	End of shift	NS
	100 mg/gm creatinine	Prior to next shift	
3. Styrene in venous blood	0.55 mg/L	End of shift	SQ
	0.02 mg/L	Prior to next shift	SQ

NS: Non-specific determinant; also seen after exposure to other materials.

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

B: Background levels occur in specimens collected from subjects **NOT** exposed Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- Water spray or fog.
- Foam.
- Dry chemical powder.

- BCF (where regulations permit).Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
File incompatibility	
dvice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Liquid and vapour are flammable. Moderate fire hazard when exposed to heat or flame. Vapour forms an explosive mixture with air. Moderate explosion hazard when exposed to heat or flame. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed or the silica particles. When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. carbon monoxide (CO) silicon dioxide (SiO2) metal oxides other pryrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.
HAZCHEM	•2YE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

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Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Water spray or fog may be used to disperse /absorb vapour. Contain spill with sand, earth or vermiculite. Use only spark-free shovels and explosion proof equipment. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling	
Safe handling	 Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. Contains low boiling substance: Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately. Check for bulging containers.

 Vent periodically Atoms and a standard stand standard standard st Standard standard stand Standard standard stand Standar
 Always release caps or seals slowly to ensure slow dissipation of vapours DO NOT USE brass or copper containers / stirrers
 DO NOT allow clothing we with material to stay in contact with skin
Avoid all personal contact, including inhalation.
Wear protective clothing when risk of overexposure occurs.
Use in a well-ventilated area.
 Prevent concentration in hollows and sumps.
 DO NOT enter confined spaces until atmosphere has been checked. Avaid amplified polar lights as institute sources.
 Avoid smoking, naked lights or ignition sources. Avoid generation of static electricity.
 Fool generation state decision, DO NOT use plastic buckets.
Earth all lines and equipment.
Use spark-free tools when handling.
Avoid contact with incompatible materials.
When handling, DO NOT eat, drink or smoke.
Keep containers securely sealed when not in use.
 Avoid physical damage to containers. Always wash hands with each and water ofter handling.
 Always wash hands with soap and water after handling. Work clothes should be laundered separately.
 Work clothes should be latitudeed separately. Use good occupational work practice.
 Observe manufacturer's storage and handling recommendations contained within this SDS.
Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Store in original containers in approved flammable liquid storage area.
 Store away from incompatible materials in a cool, dry, well-ventilated area.
DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
 No smoking, naked lights, heat or ignition sources. Storage grade should be dearly identified well illuminated clear of abstruction and accessible aply to trained and authorized percented.
Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.
 Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable
quantities and minimum storage distances.
 Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.
+ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and
flammable gas detectors.
 Keep adsorbents for leaks and spills readily available.
 Protect containers against physical damage and check regularly for leaks.
 Observe manufacturer's storage and handling recommendations contained within this SDS. In addition, for tank storages (where appropriate):
 Store in grounded, properly designed and approved vessels and away from incompatible materials.
 For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank
vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
Storage tanks should be above ground and diked to hold entire contents.
Easily peroxidisable.
Products formed as a result of peroxidation are not only safety hazards but may chemically alter the chemical behavior of the parent
compound.
Should have a warning label affixed bearing the date of receipt in the laboratory and the date on which the container label is first opened, o laboratory synthesised materials are the responsibility of the individual chemist.
 WARNING: This product may form peroxides which themselves are not themselves particularly hazardous but which on decomposition may
initiate explosive polymerisation of the bulk monomer (Trommsdorf effect).
 Should be evaluated every 12 months, redated if safe or else discarded.
Quantities of uninhibited monomers exceeding 500 ml should not be stored for more than 24 hours.
The oxidation of iodide to iodine or the conversion of colourless ferrothiocyanate to red ferrithiocyanate by peroxides are simple and
convenient tests for most peroxides.
Before distilling or evaporating a suitable polymerisation inhibitor should be added.
Leave at least 10% bottoms.
 Use a shield when evaporating or distilling mixtures which may contain peroxidisable compounds.
 Store away from heat and light. Particular attention should be paid to the adequacy of the closure on storage containers.
Peroxides may be removed by;
 passing the material over a column of ordinary activated alumina (care should be taken in disposal of the activated alumina);
 shaking with a concentrated solution of ferrous salt (provided the carrier solvent is water-insoluble); agitation with an approximately equimolar mixture of ferrous sulfate and sodium bisulfate;
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 shaking with a concentrated solution of ferrous salt (provided the carrier solvent is water-insoluble); agitation with an approximately equimolar mixture of ferrous sulfate and sodium bisulfate; commercial quantities may be treated with a 5% solution of aqueous sodium carbonate.
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Conditions for safe storage, including any incompatibilities

Conditions for sale storage, in	cidding any incompatibilities
Suitable container	 Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

	 For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring. Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene
	 Carboxylic acids. Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily. Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity. Microwave conditions give improved yields of the oxidation products. Photo-oxidation products may occur following reaction with hydroxyl radicals and NOx - these may be components of photochemical smogs. Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007 Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. Aromatics can react exothermically with bases and with diazo compounds.
	WARNING:
	May decompose violently or explosively on contact with other substances.
	This substance, or one of its components, is one of the relatively few compounds which are described as "endothermic" i.e. heat is absorbed
Storage incompatibility	into the compound, rather than released from it, during its formation. The majority of endothermic compounds are thermodynamically unstable and may decompose explosively under various circumstances of
Storage incompatibility	initiation.
	Many but not all endothermic compounds have been involved in decompositions, reactions and explosions and, in general, compounds with
	significantly positive values of standard heats of formation, may be considered suspect on stability grounds.
	BRETHERICK L.: Handbook of Reactive Chemical Hazards
	Contamination with polymerisation catalysts - peroxides, persulfates, oxidising agents - also strong acids, strong alkalies, will cause polymerisation with exotherm - generation of heat.
	Polymerisation of large quantities may be violent - even explosive.
	Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous
	Avoid strong acids, bases.
	Styrene: requires inhibition with adequate levels of substituted phenol (such as tert-butylcatechol to prevent polymerisation - material that has had
	inhibitor removed, e.g. is uninhibited, must be refrigerated and used within 24 hours, i.e. not stored; contact with alkali solutions or glycols will
	remove inhibitor and render material unstable on storage
	Polymerisation may cause container to explode
	polymerisation may be caused by elevated temperatures (above 66 deg C.), butyl lithium, peroxides, UV light, or sunlight
	reacts violently with chlorosulfonic acid, strong oxidisers, sulfuric acid, xenon tetrafluoride
	is incompatible with acids, rust, catalysts for vinyl polymerisation, 2,5-dimethyl-2,5-di(tert-butylperox)hexane, peroxides, metals salts (e.g.,
	aluminium chloride, copper chlorate, manganese nitrate, etc.)
	 corrodes copper and its alloys attacks some plastics, rubber or coatings
	 flow or agitation may generate electrostatic charges due to low conductivity
	 uninhibited monomer vapour may block vents and confined spaces by forming solid polymer

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	talc	Talc, (containing no asbestos fibres)	2.5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	styrene	Styrene, monomer	50 ppm / 213 mg/m3	426 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	calcium carbonate	Calcium carbonate	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	titanium dioxide	Titanium dioxide	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.

Emergency Limits

Ingredient	TEEL-1 TEEL-2			TEEL-3
styrene	Not Available	Not Available		Not Available
calcium carbonate	45 mg/m3	210 mg/m3		1,300 mg/m3
silica amorphous, fumed, crystalline free	18 mg/m3	100 mg/m3		630 mg/m3
titanium dioxide	30 mg/m3	330 mg/m3		2,000 mg/m3
Ingredient	Original IDLH		Revised IDLH	
talc	1,000 mg/m3		Not Available	
styrene	700 ppm		Not Available	
calcium carbonate	Not Available		Not Available	
sodium borosilicate	Not Available		Not Available	
silica amorphous, fumed, crystalline free	Not Available		Not Available	
titanium dioxide	5,000 mg/m3		Not Available	

MATERIAL DATA

Exposure controls

NOTE D: Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed on Annex I

When they are placed on the market in a non-stabilised form, the label must state the name of the substance followed by the words "non-stabilised"

European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant. Type of Contaminant Air Speed: 0.25-0.5 m/s solvent, vapours, degreasing etc., evaporating from tank (in still air). (50-100 f/min.) 0.5-1 m/s aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, Appropriate engineering (100-200 plating acid fumes, pickling (released at low velocity into zone of active generation) controls f/min.) 1-2.5 m/s direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active (200-500 generation into zone of rapid air motion) f/min.) Within each range the appropriate value depends on: Lower end of the range Upper end of the range 1: Room air currents minimal or favourable to capture 1: Disturbing room air currents 2: Contaminants of low toxicity or of nuisance value only. 2: Contaminants of high toxicity 3: Intermittent, low production 3: High production, heavy use 4: Small hood-local control only 4: Large hood or large air mass in motion Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted. accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used. Personal protection Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption Eve and face protection and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eve redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] Skin protection See Hand protection below Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: frequency and duration of contact, Hands/feet protection chemical resistance of glove material, glove thickness and dexteritv Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. Contaminated gloves should be replaced.

	As defined in ASTM F-739-96 in any application, gloves are rated as: Excellent when breakthrough time > 480 min Good when breakthrough time > 20 min Fair when breakthrough time < 20 min Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential
Body protection	See Other protection below
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower. Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

ColorSpec Bodyfiller Lightweight

Material	CPI
PE/EVAL/PE	А
PVA	A
TEFLON	A
NATURAL RUBBER	С
NITRILE	С
NITRILE+PVC	С
PVC	С
SARANEX-23	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
 Try to avoid creating dust conditions.

Where significant concentrations of the inorganic material are likely to enter the breathing zone, a Class P3 respirator may be required.

Class P3 particulate filters are used for protection against highly toxic or highly irritant

inorganic particulates.

Filtration rate: Filters at least 99.95% of airborne particles Suitable for:

Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.

Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.

- Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

 Highly toxic particles e.g. Organophosphate Insecticides, Radionuclides, Asbestos Note: P3 Rating can only be achieved when used with a Full Face Respirator or Powered Air-Purifying Respirator (PAPR). If used with any other respirator, it will only provide filtration protection up to a P2 rating.

Class P2 particulate filters are used for protection against mechanically and thermally generated particulates or both.

P2 is a respiratory filter rating under various international standards, Filters at least 94% of airborne particles

Suitable for:

Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.

 Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.

- Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance Coloured flammable viscous paste with characteristic pungent solvent odour; does not mix with water.

Physical state	Liquid	Relative density (Water = 1)	0.98-1.25 @20C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	*490 (styrene)
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	35874.439-152466.368 @25C
Initial boiling point and boiling range (°C)	*>145 (styrene)	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	31 (CC)	Taste	Not Available
Evaporation rate	*0.49 BuAC = 1	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	*6.8 (styrene)	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	*0.9 (styrene)	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	*<0.67 @20C (styrene)	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	>1	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Information on toxicological c	
Inhaled	Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea,

	anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. Central nervous system (CNS) depression is seen at styrene exposures exceeding 50 ppm, whilst headache, fatigue, nausea and dizziness are reported consistently at exposures of 100 ppm. Eye and throat irritation occurred in human volunteers exposed to 376 ppm styrene for 1 hour and was accompanied by increased nasal secretion at exposures of 800 ppm for 4 hours. At the end of an 8-hour workshift, workers exposed to 212 ppm styrene had higher urinary levels of alanine-aminopeptidase and N-acetyl-glucosaminidase than unexposed workers, indicating potential renal effects of styrene . Evidence exists that 5% to 10% reductions in sensory nerve conduction occur at 100 ppm and that slowed reaction times occur after exposure to 50 ppm. Exposure at 370 ppm produces unpleasant subjective symptoms and signs of neurological impairment. High vapour concentrations may have a toxic and anaesthetic effect which may lead to unconsciousness or death. Exposure at 1000 ppm can rapidly lead to unconsciousness whilst exposure to 10000 ppm may cause death in less than one hour. Simple reaction times were increased and coordination decreased amongst volunteers inhaling 350 ppm (via mouth tube) for 30 minutes. Controlled inhalation studies with 300 ppm (via mouth tube) for one hour
	found reduced ocular tracking abilities but no changes in balance or coordination. In humans exposed to styrene vapor, pulmonary retention is approximately 66% of the administered concentration. Following inhalation exposure, styrene is preferentially distributed to adipose tissue. Fat levels in rats were 10-times greater than levels in observed organs after exposure to 50-2000 ppm for 5 hours. Urinary excretion is the major route of elimination of styrene. In humans, the main urinary metabolites are mandelic acid and phenylglyoxylic acid; rats also excrete hippuric acid and glucuronide. Human volunteers exposed by inhalation to 50 to 200 parts per million (ppm) showed biphasic urinary elimination of mandelic acid with a half-life for the first phase of 4 hours and for the second phase of 25 hours. Urinary metabolite concentrations have been correlated with exposure concentrations in humans. The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general anaesthetics.
	Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse. Bradycardia, and hypotension may also be produced. Inhaled alkylbenzene vapours cause death in animals at air levels that are relatively similar (typically LC50s are in the range 5000 -8000 ppm for 4 to 8 hour exposures). It is likely that acute inhalation exposure to alkylbenzenes resembles that to general anaesthetics. Alkylbenzenes are not generally toxic other than at high levels of exposure. This may be because their metabolites have a low order of toxicity and are easily excreted. There is little or no evidence to suggest that metabolic pathways can become saturated leading to spillover to alternate pathways. Nor is there evidence that toxic reactive intermediates, which may produce subsequent toxic or mutagenic effects, are formed Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Styrene is absorbed into the body following oral or inhalation exposure. Complete absorption occurred in fasted rats given a total of 3.147 mg styrene by gavage in an aqueous solution. A peak blood level of 6 micrograms/mL was reached within minutes. Following oral administration of 20 mg/kg of radiolabeled styrene to rats, the highest organ levels were found in the kidney, liver, and pancreas. Styrene is presumed to be metabolised to styrene oxide which is then converted to styrene glycol. Styrene glycol is metabolised to either mandelic acid or to benzoic acid and then hippuric acid. Mandelic acid is also metabolized to phenylglyoxylic acid. Minor metabolic pathways include the conjugation of styrene oxide with glutathione and the formation of vinyl phenol. Following an oral dose of 50 mg/kg radiolabeled styrene to rats, 95% of the label was recovered in the urine, 1% in expired air, and 4% in the feces over 72-hours
Skin Contact	 The material produces moderate skin irritation; evidence exists, or practical experience predicts, that the material either produces moderate inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant, but moderate, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Dermal absorption of styrene has been shown to be significantly less than absorption by the respiratory tract
Eye	When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation. The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area.
	On the basis of epidemiological data, it has been concluded that prolonged inhalation of the material, in an occupational setting, may produce cancer in humans. Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Strong evidence exists that the substance may cause irreversible but non-lethal mutagenic effects following a single exposure. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests.
Chronic	There is sufficient evidence to provide a strong presumption that human exposure to the material may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary non-specific consequence of other toxic effects. There is sufficient evidence to provide a strong presumption that human exposure to the material may result in developmental toxicity, generally on the basis of: - clear results in appropriate animal studies where effects have been observed in the absence of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not secondary non-specific consequences of the other toxic effects. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Exposure to styrene may aggravate central nervous system disorders, chronic respiratory disease, skin disease, kidney disease and liver disease. Workers engaged in the manufacture of styrene polymers with exposure to generally <1 ppm for 1-36 years had low erythrocyte counts and altered liver enzyme profiles. Blood and liver effects do not appear to be of concern for human exposures to styrene. Occupational studies in humans show styrene to be a neurotoxicant. Occupational styrene exposure causes central and peripheral nervous system effects. It causes a reversible decrease in colour discrimination and in some studies effects on hearing have been reported. Neuro-optic pathways have been shown to be particularly vulnerable to organic solvent exposure and studies support the proposition that styrene exposure can induce dose-dependent colour vision loss. In the fibre-glass reinforced plastics industry, visual colour impairment was detected

ColorSpec Bodyfiller	ΤΟΧΙCΙΤΥ	IRRITATION	
Lightweight	Not Available	Not Available	
	ΤΟΧΙΟΙΤΥ	IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
talc	Inhalation(Rat) LC50; >2.1 mg/l4h ^[1]	Skin (human): 0.3 mg/3d-l mild	
	Oral(Rat) LD50; >5000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]	
	тохісіту	IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 100 mg/24h - moderate	
styrene	Inhalation(Mouse) LC50; 6.8 mg/l4h ^[2]	Eye (rabbit): 100 mg/24h - moderate	
	Oral(Mouse) LD50; 316 mg/kg ^[2]	Skin (rabbit): 500 mg - mild	
		Skin (rabbit): 500 mg - mild	
	тохісіту	IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 0.75 mg/24h - SEVERE	
calcium carbonate	Inhalation(Rat) LC50; >3 mg/l4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
	Oral(Rat) LD50; >2000 mg/kg ^[1]	Skin (rabbit): 500 mg/24h-moderate	
		Skin: no adverse effect observed (not irritating) ^[1]	
	ΤΟΧΙΟΙΤΥ	IRRITATION	
sodium borosilicate	Not Available	Not Available	
	тохісіту	IRRITATION	
silica amorphous, fumed, crystalline free	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Not Available	
crystalline free	Oral(Rat) LD50; 3160 mg/kg ^[2]		

	ΤΟΧΙΟΙΤΥ	IRRITATION	
	dermal (hamster) LD50: >=10000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]	
titanium dioxide	Inhalation(Rat) LC50; >2.28 mg/l4h ^[1]	Skin (human): 0.3 mg /3D (int)-mild *	
	Oral(Rat) LD50; >=2000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		
TALC	For talc (a form of magnesium silicate) The overuse of talc in nursing infants has resulted in pulmonary oedem powder dries the mucous membranes of the bronchioles, disrupts pulm difficult breathing, increased pulse, cyanosis, fever. Mild exposure may Long term exposure may show wheezing, weakness, productive cough The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal tes	nonary clearance, clogs smaller airways. Victims display wheezing, rapid or cause relatively minor inflammatory lung disease. n, limited chest expansion, scattered rales, cyanosis.	
CALCIUM CARBONATE	No evidence of carcinogenic properties. No evidence of mutagenic or to The material may produce severe irritation to the eye causing pronoun- produce conjunctivitis.		
SODIUM BOROSILICATE	Borosilicate ingredients are insoluble, inert, and will not significantly penetrate the skin. The metal cations (such as lead, zinc, silver are secure in the molecules and will not be bioavailable. Therefore, there would not be any systemic toxicity expected from dermal application or contact. These ingredients are not dermal irritants or sensitizers. Borosilicate use in personal care products introduces the possibility of inhalation exposure. The particle size of borosilicate glasses was reported to range from 50 nm – 1000 um with the largest portion being in the 50 – 300 um range. The sizes of a substantial majority of the particles of these ingredients, as manufactured, are larger than the respirable range and/or aggregate and agglomerate to form much larger particles in formulation. These ingredients are reportedly used at concentrations up to 4% in cosmetic products that may be aerosolized and up to 97% in products that may become airborne. Around 95% – 99% of droplets/particles would not be respirable to any appreciable amount. Coupled with the small actual exposure in the breathing zone and the short exposure time, this information indicates that incidental inhalation would not be a significant route of exposure that might lead to local respiratory or systemic toxic effects. Notably there is a lack of irritation or sensitization in tests of dermal exposure, no systemic toxicity at 5000 mg/kg, and the absence of genotoxicity in an Ames test for a supernatant of the related chemical calcium borosilicate. Borosilicate glasses are chemically inert and thus not systemically toxic.		
SILICA AMORPHOUS, FUMED, CRYSTALLINE FREE	evidence of adverse health effects due to SAS. Repeated exposure (w drying/cracking of the skin. When experimental animals inhale synthetic amorphous silica (SAS) di vast majority of SAS is excreted in the faeces and there is little accumu via urine without modification in animals and humans. SAS is not expe- After ingestion, there is limited accumulation of SAS in body tissues an but appears to be insignificant in animals and humans. SASs injected s indication of metabolism of SAS in animals or humans based on chemi soluble in physiological media and the soluble chemical species that ar Both the mammalian and environmental toxicology of SASs are signific of solubility and particle size. SAS has no acute intrinsic toxicity by inhe were caused by the presence of high numbers of respirable particles g representative of exposure to commercial SASs and should not be use cause dryness and cracking, SAS is not a skin or eye irritant, and it is r Repeated-dose and chronic toxicity studies confirm the absence of toxi Long-term inhalation of SAS caused some adverse effects in animals (which subsided after exposure. Numerous repeated-dose, subchronic and chronic inhalation toxicity st concentrations ranging from 0.5 mg/m3 to 150 mg/m3. Lowest-observe mg/m3. When available, the no-observed adverse effect levels (NOAEI explained by different particle size, and therefore the number of particle does the NOAEL/LOAEL. Neither inhalation nor oral administration caused neoplasms (tumours) assays. SAS does not impair development of the foetus. Fertility was n were not affected. For Synthetic Amorphous Silica (SAS) Repeated dose toxicity Oral (rat), 2 weeks to 6 months, no significant treatment-related adverse	y mouth, skin or eyes, and by inhalation. Epidemiology studies show little ithout personal protection) may cause mechanical irritation of the eye and ust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the Jlation in the body. Following absorption across the gut, SAS is eliminated cted to be broken down (metabolised) in mammals. Id rapid elimination occurs. Intestinal absorption has not been calculated, subcutaneously are subjected to rapid dissolution and removal. There is no ical structure and available data. In contrast to crystalline silica, SAS is reformed are eliminated via the urinary tract without modification. anantly influenced by the physical and chemical properties, particularly those alation. Adverse effects, including suffocation, that have been reported enerated to meet the required test atmosphere. These results are not d for human risk assessment. Though repeated exposure of the skin may not a sensitiser. increases in lung inflammation, cell injury and lung collagen content), all of udies have been conducted with SAS in a number of species, at airborne da daverse effect levels (LOAELs) were typically in the range of 1 to 50 Ls) were between 0.5 and 10 mg/m3. The difference in values may be as administered per unit dose. In general, as particle size decreases so . SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo to specifically studied, but the reproductive organs in long-term studies were specifically studied, but the reproductive organs in long-term studies are effects at the doses tested. Fee for example, silicosis) in workers employed in the manufacture of elate with smoking but not with SAS exposure, while serial pulmonary	
TITANIUM DIOXIDE	 * IUCLID Exposure to the material may result in a possible risk of irreversible effects. The material may produce mutagenic effects in man. This concern raised, generally, on the basis of appropriate studies using mammalian somatic cells in vivo. Such findings are often supported by positive results from in vitro mutagenicity studies. For titanium dioxide: Humans can be exposed to titanium dioxide via inhalation, ingestion or dermal contact. In human lungs, the clearance kinetics of titanium dioxi is poorly characterized relative to that in experimental animals. (General particle characteristics and host factors that are considered to affect deposition and retention patterns of inhaled, poorly soluble particles such as titanium dioxide are summarized in the monograph on carbon black.) With regard to inhaled titanium dioxide, human data are mainly available from case reports that showed deposits of titanium dioxide in lung tissue as well as in lymph nodes. A single clinical study of oral ingestion of fine titanium dioxide showed particle size-dependent absorptio 		

	by the gastrointestinal tract and large interindividual variations in blood levels of titanium dio containing ultrafine titanium dioxide to healthy skin of human volunteers revealed that titani layers of the stratum corneum, suggesting that healthy skin is an effective barrier to titanium titanium dioxide in compromised skin. Respiratory effects that have been observed among groups of titanium dioxide-exposed wo with plaques and pleural thickening, and mild fibrotic changes. However, the workers in the silica. No data were available on genotoxic effects in titanium dioxide-exposed humans. Many data on deposition, retention and clearance of titanium dioxide in experimental anima dioxide inhalation studies showed differences — both for normalized pulmonary burden (d clearance kinetics — among rodent species including rats of different size, age and strain. pre-exposure to gaseous pollutants or co-exposure to cytotoxic aerosols. Differences in dos focal areas of high particle burden have been implicated in the higher toxic and inflammatori titanium dioxide particles. Experimental studies with titanium dioxide have demonstrated th alveolar macrophage-mediated clearance. Hamsters have the most efficient clearance of in titanium dioxide are more slowly cleared than their fine counterparts. Titanium dioxide particles. Rodentis experience stronger pulmonary effects after exposure to particles on a mass basis. These differences are related to lung burden in terms of particle impaired phagocytosis and sequestration of ultrafine particles into the interstitium. Fine titanium dioxide particles show minimal cytotoxicity to and inflammatory/pro-fibrotic me macrophages in vitro compared with other particles. Ultrafine titanium dioxide particles inhil mass dose concentrations at which this effect does not occur with fine titanium dioxide. In-v purified DNA show induction of DNA damage that is suggestive of the generation of reactiv stronger for ultrafine than for fine titanium oxide, and is markedly enhanced by exposure to An	um dioxide particles only penetrate into the outermost n dioxide. There are no studies on penetration of rkers include decline in lung function, pleural disease se studies were also exposed to asbestos and/or als are available for the inhalation route. Titanium aposited mass per dry lung, mass per body weight) and Clearance of titanium dioxide is also affected by se rate or clearance kinetics and the appearance of ry lung responses to intratracheally instilled vs inhaled at rodents experience dose-dependent impairment of shaled titanium dioxide. Ultrafine primary particles of a including lung epithelial cell injury, cholesterol ultrafine titanium dioxide particles compared with fine surface area, and are considered to result from ediator release from primary human alveolar bit phagocytosis of alveolar macrophages in vitro at ritro studies with fine and ultrafine titanium dioxide and e oxygen species by both particle types. This effect is simulated sunlight/ultraviolet light. tion in mice and rats, by inhalation in rats and female us injection in rats and by intraperitoneal in female rats. In another inhalation study, the ats. Cystic keratinizing lesions that were diagnosed as a were also observed in the high-dose groups of gnant lung tumours following treatment with two types s and female mice. ral blood lymphocytes of intraperitoneally instilled ide-instilled rats. In another study, no enhanced id with titanium dioxide. The results of most in-vitro	
	conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produ	ice a contact dermatitis (nonallergic). This form of	
	dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histolo spongy layer (spongiosis) and intracellular oedema of the epidermis.	pgically there may be intercellular oedema of the	
TALC & CALCIUM CARBONATE & TITANIUM DIOXIDE	Asthma-like symptoms may continue for months or even years after exposure to the materi condition known as reactive airways dysfunction syndrome (RADS) which can occur followi compound. Key criteria for the diagnosis of RADS include the absence of preceding respira onset of persistent asthma-like symptoms within minutes to hours of a documented exposu spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacho lymphocytic inflammation, without eosinophilia, have also been included in the criteria for d irritating inhalation is an infrequent disorder with rates related to the concentration of and du Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due t particulate in nature) and is completely reversible after exposure ceases. The disorder is ch production.	ng exposure to high levels of highly irritating tory disease, in a non-atopic individual, with abrupt re to the irritant. A reversible airflow pattern, on line challenge testing and the lack of minimal iagnosis of RADS. RADS (or asthma) following an uration of exposure to the irritating substance. to high concentrations of irritating substance (often	
TALC & SODIUM BOROSILICATE & TITANIUM DIOXIDE	No significant acute toxicological data identified in literature search.		
STYRENE & CALCIUM CARBONATE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.		
STYRENE & TITANIUM DIOXIDE	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcino	ogenic to Humans.	
Acute Toxicity	✓ Carcinogenicity	✓	
Skin Irritation/Corrosion	✓ Reproductivity	×	
Serious Eye Damage/Irritation	✓ STOT - Single Exposure	✓	
Respiratory or Skin sensitisation	× STOT - Repeated Exposure	✓	
Mutagenicity	✓ Aspiration Hazard	×	
		not available or does not fill the criteria for classification le to make classification	

Data either not available or does not fill the criteria for Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
ColorSpec Bodyfiller Lightweight	Not Available	Not Available	Not Available	Not Available	Not Available

	Endpoint	Test Duration (hr)	Species	Value	Sourc
	NOEC(ECx)	720h	Algae or other aquatic plants	918.089mg/l	2
talc	LC50	96h	Fish	89581.016mg/l	2
	EC50	96h	Algae or other aquatic plants	7202.7mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	NOEC(ECx)	96h	Algae or other aquatic plants	0.063mg/l	1
	EC50	72h	Algae or other aquatic plants	1.4mg/l	1
styrene	EC50	48h	Crustacea	4.7mg/l	1
	LC50	96h	Fish	0.022-0.068mg/L	4
	EC50	96h	Algae or other aquatic plants	0.72mg/l	1
calcium carbonate	Endpoint	Test Duration (hr)	Species	Value	Sourc
	NOEC(ECx)	1h	Fish	4-320mg/l	4
	EC50	72h	Algae or other aquatic plants	>14mg/l	2
	LC50	96h	Fish	>229.245mg/L	4
sodium borosilicate	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Availab
	Endpoint	Test Duration (hr)	Species	Value	Source
silica amorphous, fumed, crystalline free	Not Available	Not Available	Not Available	Not Available	Not Availab
	Endpoint	Test Duration (hr)	Species	Value	Sourc
	BCF	1008h	Fish	<1.1-9.6	7
	NOEC(ECx)	48h	Crustacea	Crustacea 0.003mg/L	
titanium dioxide	EC50	72h	Algae or other aquatic plants	3.75-7.58mg/l	4
	EC50	48h	Crustacea	1.9mg/l	2
	LC50	96h	Fish	1.85-3.06mg/l	4
	EC50	96h	Algae or other aquatic plants	179.05mg/l	2

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

		Persistence: Air
styrene HIGH (l (Half-life = 210 days)	LOW (Half-life = 0.3 days)
titanium dioxide HIGH		HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
styrene	LOW (BCF = 77)
titanium dioxide	LOW (BCF = 10)

Mobility in soil

Ingredient	Mobility
styrene	LOW (KOC = 517.8)
titanium dioxide	LOW (KOC = 23.74)

SECTION 13 Disposal considerations

Waste treatment methods	
Product / Packaging disposal	 Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sever may be subject to local laws and regulations and these should be considered first.

Where in doubt contact the responsible authority.
Recycle wherever possible.
Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
 Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
 Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	•2YE

Land transport (ADG)

UN number	3269	
UN proper shipping name	POLYESTER RESIN KIT, liquid base material	
Transport hazard class(es)	Class 3 Subrisk Not Applicable	
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions 236 Limited quantity 5 L	

Air transport (ICAO-IATA / DGR)

	·)			
UN number	3269			
UN proper shipping name	Polyester resin kit liquid	base material		
	ICAO/IATA Class	3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	3L		
Packing group	11			
Environmental hazard	Not Applicable			
	Special provisions		A66 A163	
Special precautions for user	Cargo Only Packing Instructions		370	
	Cargo Only Maximum Qty / Pack		10 kg	
	Passenger and Cargo Packing Instructions		370	
	Passenger and Cargo Maximum Qty / Pack		10 kg	
	Passenger and Cargo	Limited Quantity Packing Instructions	Y370	
	Passenger and Cargo	Limited Maximum Qty / Pack	5 kg	

Sea transport (IMDG-Code / GGVSee)

UN number	3269		
UN proper shipping name	POLYESTER RESIN KIT, liquid base material		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable		
Packing group	II		
Environmental hazard	Not Applicable		
Special precautions for user	EMS NumberF-E , S-DSpecial provisions236 340Limited Quantities5 L		

Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
talc	Not Available
styrene	Not Available
calcium carbonate	Not Available
sodium borosilicate	Not Available
silica amorphous, fumed, crystalline free	Not Available
titanium dioxide	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
talc	Not Available
styrene	Not Available
calcium carbonate	Not Available
sodium borosilicate	Not Available
silica amorphous, fumed, crystalline free	Not Available
titanium dioxide	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

talc is found on the following regulatory lists	
Australian Inventory of Industrial Chemicals (AIIC)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
Chemical Footprint Project - Chemicals of High Concern List	Monographs
	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
styrene is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Chemical Footprint Project - Chemicals of High Concern List
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australian Inventory of Industrial Chemicals (AIIC)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2A: Probably carcinogenic to humans
calcium carbonate is found on the following regulatory lists	
Australian Inventory of Industrial Chemicals (AIIC)	
sodium borosilicate is found on the following regulatory lists	
Australian Inventory of Industrial Chemicals (AIIC)	
silica amorphous, fumed, crystalline free is found on the following regulatory lists	
Australian Inventory of Industrial Chemicals (AIIC)	
titanium dioxide is found on the following regulatory lists	
Australian Inventory of Industrial Chemicals (AIIC)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
Chemical Footprint Project - Chemicals of High Concern List	Monographs - Group 2B: Possibly carcinogenic to humans
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (talc; styrene; sodium borosilicate; silica amorphous, fumed, crystalline free)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (sodium borosilicate; silica amorphous, fumed, crystalline free)
Japan - ENCS	No (silica amorphous, fumed, crystalline free)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	No (sodium borosilicate; silica amorphous, fumed, crystalline free)
Taiwan - TCSI	Yes
Mexico - INSQ	No (sodium borosilicate)
Vietnam - NCI	Yes
Russia - FBEPH	No (sodium borosilicate)

National Inventory	Status	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)	

SECTION 16 Other information

Revision Date	12/05/2021
Initial Date	12/05/2021

SDS Version Summary

Version	Date of Update	Sections Updated
0.0.2.1	26/04/2021	Regulation Change
0.0.3.1	03/05/2021	Regulation Change
0.0.4.1	06/05/2021	Regulation Change
0.0.5.1	10/05/2021	Regulation Change

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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