ColorSpec 2K Pro Primer

Motor Active

Chemwatch Hazard Alert Code: 3

Chemwatch: **7990-01**
Version No: **4.1**
Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Initial Date: **12/11/2025**
Revision Date: **01/09/2026**
Print Date: **02/09/2026**
L.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	ColorSpec 2K Pro Primer
Chemical Name	Not Applicable
Synonyms	CS2KPP400
Proper shipping name	AEROSOLS
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Public domain (administration, education, entertainment, services, craftsmen). Use according to manufacturer's directions.

Details of the manufacturer or importer of the safety data sheet

Registered company name	**Motor Active**
Address	35 Slough Business Park, Holker Street Silverwater NSW 2128 Australia
Telephone	+61 2 9737 9422|1800 350 622
Fax	Not Available
Website	www.motoractive.com.au
Email	info@motoractive.com.au

Emergency telephone number

Association / Organisation	**MotorActive**
Emergency telephone number(s)	+61 2 9737 9422 (For General Information Monday to Friday 8:30am to 5:pm)
Other emergency telephone number(s)	13 11 26 (In Case of Emergency contact: Poison Information Hotline)

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings

	Min	Max
Flammability	3	
Toxicity	1	
Body Contact	2	
Reactivity	1	
Chronic	2	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Aerosols, Hazard Category 1, Aspiration Hazard Category 1, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Carcinogenicity Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
Legend:	***1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI***

Label elements

Hazard pictogram(s)	
Signal word	**Danger**

Hazard statement(s)

Page 1 continued...

H222+H229	Extremely flammable aerosol. Pressurized container: may burst if heated.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H412	Harmful to aquatic life with long lasting effects.
AUH044	Risk of explosion if heated under confinement.

Supplementary statement(s)

Not Applicable

CLP classification (additional)

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P202	Do not handle until all safety precautions have been read and understood.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

No further product hazard information.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
67-64-1	10-<25	acetone
123-86-4	5-<10	n-butyl acetate
108-10-1	2.5-<5	methyl isobutyl ketone
1330-20-7	2.5-<5	xylene
71-36-3	1-<2.5	n-butanol
110-43-0	1-<2.5	amyl methyl ketone
107-98-2	1-<2.5	propylene glycol monomethyl ether - alpha isomer
1314-13-2	0.25-<1	zinc oxide
100-41-4	<1	ethylbenzene
80-62-6	<0.1	methyl methacrylate
115-10-6	25-<50	dimethyl ether

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Legend:	***1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available***

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If aerosols come in contact with the eyes: ▸ Immediately hold the eyelids apart and flush the eye continuously for at least 15 minutes with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Transport to hospital or doctor without delay. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If solids or aerosol mists are deposited upon the skin: ▸ Flush skin and hair with running water (and soap if available). ▸ Remove any adhering solids with industrial skin cleansing cream. ▸ **DO NOT** use solvents. ▸ Seek medical attention in the event of irritation.
Inhalation	If aerosols, fumes or combustion products are inhaled: ▸ Remove to fresh air. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor.
Ingestion	▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:
- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Treat symptomatically.
for simple esters:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994
for lower alkyl ethers:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- A low-stimulus environment must be maintained.
- Monitor and treat, where necessary, for shock.
- Anticipate and treat, where necessary, for seizures.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

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ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension without signs of hypovolaemia may require vasopressors.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Ethers may produce anion gap acidosis. Hyperventilation and bicarbonate therapy might be indicated.
- Haemodialysis might be considered in patients with impaired renal function.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.
EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

SMALL FIRE:
- Water spray, dry chemical or CO2

LARGE FIRE:
- Water spray or fog.

Special hazards arising from the substance or mixture

Fire Incompatibility	‣ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	‣ Alert Fire Brigade and tell them location and nature of hazard. ‣ May be violently or explosively reactive. ‣ Wear breathing apparatus plus protective gloves. ‣ Prevent, by any means available, spillage from entering drains or water course. ‣ If safe, switch off electrical equipment until vapour fire hazard removed. ‣ Use water delivered as a fine spray to control fire and cool adjacent area. ‣ **DO NOT** approach containers suspected to be hot. ‣ Cool fire exposed containers with water spray from a protected location. ‣ If safe to do so, remove containers from path of fire. ‣ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	Combustion products include: ‣ carbon dioxide (CO2) ‣ Liquid and vapour are highly flammable. ‣ Severe fire hazard when exposed to heat or flame. ‣ Vapour forms an explosive mixture with air. ‣ Severe explosion hazard, in the form of vapour, when exposed to flame or spark. ‣ Vapour may travel a considerable distance to source of ignition. ‣ Heating may cause expansion or decomposition with violent container rupture. ‣ Aerosol cans may explode on exposure to naked flames. ‣ Rupturing containers may rocket and scatter burning materials. ‣ Hazards may not be restricted to pressure effects. ‣ May emit acrid, poisonous or corrosive fumes. ‣ On combustion, may emit toxic fumes of carbon monoxide (CO). ‣ carbon monoxide (CO) metal oxides ‣ other pyrolysis products typical of burning organic material. **Contains low boiling substance:** Closed containers may rupture due to pressure buildup under fire conditions.
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	‣ Clean up all spills immediately. ‣ Avoid breathing vapours and contact with skin and eyes. ‣ Wear protective clothing, impervious gloves and safety glasses. ‣ Shut off all possible sources of ignition and increase ventilation. ‣ Wipe up. ‣ If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated. ‣ Undamaged cans should be gathered and stowed safely.

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Major Spills	▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water courses ▸ No smoking, naked lights or ignition sources. ▸ Increase ventilation. ▸ Stop leak if safe to do so. ▸ Water spray or fog may be used to disperse / absorb vapour. ▸ Absorb or cover spill with sand, earth, inert materials or vermiculite. ▸ If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated. ▸ Undamaged cans should be gathered and stowed safely. ▸ Collect residues and seal in labelled drums for disposal.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	▸ **DO NOT** allow clothing wet with material to stay in contact with skin ▸ Avoid skin contact, including inhalation. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ **DO NOT** enter confined spaces until atmosphere has been checked. ▸ Avoid smoking, naked lights or ignition sources. ▸ Avoid contact with incompatible materials. ▸ When handling, **DO NOT** eat, drink or smoke. ▸ **DO NOT** incinerate or puncture aerosol cans. ▸ **DO NOT** spray directly on humans, exposed food or food utensils. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	▸ Keep dry to avoid corrosion of cans. Corrosion may result in container perforation and internal pressure may eject contents of can ▸ Store in original containers in approved flammable liquid storage area. ▸ **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped. ▸ No smoking, naked lights, heat or ignition sources. ▸ Keep containers securely sealed. Contents under pressure. ▸ Store away from incompatible materials. ▸ Store in a cool, dry, well ventilated area. ▸ Avoid storage at temperatures higher than 40 deg C. ▸ Store in an upright position. ▸ Protect containers against physical damage. ▸ Check regularly for spills and leaks. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	▸ Aerosol dispenser. ▸ Check that containers are clearly labelled.
Storage incompatibility	▸ Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	acetone	Acetone	500 ppm / 1185 mg/m3	2375 mg/m3 / 1000 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	acetone	Acetone	250 ppm / 594 mg/m3	1187 mg/m3 / 500 ppm	Not Available	Not Available
Australia Exposure Standards	n-butyl acetate	n-Butyl acetate	150 ppm / 713 mg/m3	950 mg/m3 / 200 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	n-butyl acetate	n-Butyl acetate	50 ppm / 270 mg/m3	541 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	methyl isobutyl ketone	Methyl isobutyl ketone	50 ppm / 205 mg/m3	307 mg/m3 / 75 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	methyl isobutyl ketone	Methyl isobutyl ketone	20 ppm / 82 mg/m3	307 mg/m3 / 75 ppm	Not Available	Workers exposed to this chemical may require specific health monitoring (see regulations 368-378, Schedule 14 to the model WHS Regulations).

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	xylene	Xylene (o-, m-, p-isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	xylene	Xylene (o-, m-, p-isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Workers exposed to this chemical may require specific health monitoring (see regulations 368-378, Schedule 14 to the model WHS Regulations).
Australia Exposure Standards	n-butanol	n-Butyl alcohol	Not Available	Not Available	50 ppm / 152 mg/m3	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	n-butanol	n-Butyl alcohol	20 ppm / 61 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	amyl methyl ketone	Methyl n-amyl ketone	50 ppm / 233 mg/m3	Not Available	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	amyl methyl ketone	Methyl n-amyl ketone	50 ppm / 233 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether - alpha isomer	Propylene glycol monomethyl ether	100 ppm / 369 mg/m3	553 mg/m3 / 150 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	propylene glycol monomethyl ether - alpha isomer	Propylene glycol monomethyl ether	100 ppm / 369 mg/m3	553 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	zinc oxide	Zinc oxide (fume)	5 mg/m3	10 mg/m3	Not Available	Not Available
Australia Exposure Standards	zinc oxide	Zinc oxide (dust)	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	zinc oxide	Zinc oxide (dust and fume)	2 mg/m3	10 mg/m3	Not Available	Containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	ethylbenzene	Ethyl benzene	100 ppm / 434 mg/m3	543 mg/m3 / 125 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	ethylbenzene	Ethyl benzene	20 ppm / 87 mg/m3	Not Available	Not Available	Workers exposed to this chemical may require specific health monitoring (see regulations 368-378, Schedule 14 to the model WHS Regulations).
Australia Exposure Standards	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m3	416 mg/m3 / 100 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m3	416 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	dimethyl ether	Dimethyl ether	400 ppm / 760 mg/m3	950 mg/m3 / 500 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	dimethyl ether	Dimethyl ether	400 ppm / 760 mg/m3	950 mg/m3 / 500 ppm	Not Available	Not Available

MATERIAL DATA

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection.
Provide adequate ventilation in warehouse or closed storage areas.
Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Speed:

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aerosols, (released at low velocity into zone of active generation)	0.5-1 m/s
direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Individual protection measures, such as personal protective equipment



Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.[AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

Skin protection

See Hand protection below

Hands/feet protection

For esters:
- Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.
- No special equipment needed when handling small quantities.
- OTHERWISE:
- For potentially moderate exposures:
- Wear general protective gloves, eg. light weight rubber gloves.
- For potentially heavy exposures:
- Wear chemical protective gloves, eg. PVC. and safety footwear.

Body protection

See Other protection below

Other protection

No special equipment needed when handling small quantities.
OTHERWISE:
- Overalls.
- Skin cleansing cream.
- Eyewash unit.
- Do not spray on hot surfaces.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
ColorSpec 2K Pro Primer

Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
CPE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
SARANEX-23 2-PLY	C
TEFLON	C

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS	-	AX-PAPR-AUS / Class 1
up to 50 x ES	-	AX-AUS / Class 1	-
up to 100 x ES	-	AX-2	AX-PAPR-2 ^

^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Aerosols, in common with most vapours/ mists, should never be used in confined spaces without adequate ventilation. Aerosols, containing agents designed to enhance

Continued...

VITON	C
VITON/BUTYL	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — *In order of recommendation*
AlphaTec® 15-554
AlphaTec® 38-612
BioClean™ Ultimate BUPS
AlphaTec® 53-001
AlphaTec® 58-005
BioClean™ Emerald BENS
BioClean™ Extra BLAS
BioClean™ Fusion (Sterile) S-BFAP
BioClean™ N-Plus BNPS
MICROFLEX® MidKnight® XTRA 93-862

The suggested gloves for use should be confirmed with the glove supplier.

or mask smell, have triggered allergic reactions in predisposed individuals. Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	**Maximum gas/vapour concentration present in air p.p.m. (by volume)**	**Half-face Respirator**	**Full-Face Respirator**
up to 10	1000	AX-AUS / Class 1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2
up to 100	10000	-	AX-3
100+		-	Airline**

** - Continuous-flow or positive pressure demand.
A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Coloured highly flammable liquid with with characteristic odour; does not mix with water.

Physical state	Liquid	**Relative density (Water = 1)**	0.95
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	*235 (dimethyl ether)
pH (as supplied)	Not Applicable	**Decomposition temperature (°C)**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (mm2/s)**	Not Available
Initial boiling point and boiling range (°C)	-24.9	**Molecular weight (g/mol)**	Not Applicable
Flash point (°C)	<0	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	HIGHLY FLAMMABLE.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	*18.6 (dimethyl ether)	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	*2.6 (acetone)	**Volatile Component (%vol)**	33.3
Vapour pressure (kPa)	340 @20C (dimethyl ether)	**Gas group**	Not Available
Solubility in water	Immiscible	**pH as a solution (1%)**	Not Applicable
Vapour density (Air = 1)	Not Available	**VOC g/L**	<840
Heat of Combustion (kJ/g)	Not Available	**Ignition Distance (cm)**	Not Available
Flame Height (cm)	Not Available	**Flame Duration (s)**	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	**Enclosed Space Ignition Deflagration Density (g/m3)**	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	‣ Elevated temperatures. ‣ Presence of open flame. ‣ Product is considered stable. ‣ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

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Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

a) Acute Toxicity	Based on available data, the classification criteria are not met.
b) Skin Irritation/Corrosion	There is sufficient evidence to classify this material as skin corrosive or irritating.
c) Serious Eye Damage/Irritation	There is sufficient evidence to classify this material as eye damaging or irritating
d) Respiratory or Skin sensitisation	Based on available data, the classification criteria are not met.
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	There is sufficient evidence to classify this material as carcinogenic
g) Reproductivity	Based on available data, the classification criteria are not met.
h) STOT - Single Exposure	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
i) STOT - Repeated Exposure	Based on available data, the classification criteria are not met.
j) Aspiration Hazard	There is sufficient evidence to classify this material as an aspiration hazard

Inhaled	Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur. Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body. **WARNING**:Intentional misuse by concentrating/inhaling contents may be lethal.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Not normally a hazard due to physical form of product. Considered an unlikely route of entry in commercial/industrial environments Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result. Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).
Skin Contact	The material produces mild skin irritation; evidence exists, or practical experience predicts, that the material either ‣ produces mild inflammation of the skin in a substantial number of individuals following direct contact, and/or ‣ produces significant, but mild, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Spray mist may produce discomfort Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures.. Evidence exists, or practical experience predicts, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain. Corneal injury may occur; permanent impairment of vision may result unless treatment is prompt and adequate. Repeated or prolonged exposure to irritants may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. The liquid may produce eye discomfort and is capable of causing temporary impairment of vision and/or transient eye inflammation, ulceration
Chronic	Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Principal route of occupational exposure to the gas is by inhalation. Chronic exposure to alkyl ethers may result in loss of appetite, excessive thirst, fatigue, and weight loss Prolonged or repeated contact with xylenes may cause defatting dermatitis with drying and cracking. Chronic inhalation of xylenes has been associated with central nervous system effects, loss of appetite, nausea, ringing in the ears, irritability, thirst anaemia, mucosal bleeding, enlarged liver and hyperplasia. Exposure may produce kidney and liver damage. In chronic occupational exposure, xylene (usually mix ed with other solvents) has produced irreversible damage to the central nervous system and ototoxicity (damages hearing and increases sensitivity to noise), probably due to neurotoxic mechanisms. Industrial workers exposed to xylene with a maximum level of ethyl benzene of 0.06 mg/l (14 ppm) reported headaches and irritability and tired quickly. Functional nervous system disturbances were found in some workers employed for over 7 years whilst other workers had enlarged livers. Xylene has been classed as a developmental toxin in some jurisdictions. Small excess risks of spontaneous abortion and congenital malformation were reported amongst women exposed to xylene in the first trimester of pregnancy. In all cases, however, the women were also been exposed to other substances. Evaluation of workers chronically exposed to xylene has demonstrated lack of genotoxicity. Exposure to xylene has been associated with increased risks of haemopoietic

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	malignancies but, again, simultaneous exposure to other substances (including benzene) complicates the picture. A long-term gavage study to mixed xylenes (containing 17% ethyl benzene) found no evidence of carcinogenic activity in rats and mice of either sex. Workers exposed to 700 ppm acetone for 3 hours/day for 7-15 years showed inflammation of the respiratory tract, stomach and duodenum, attacks of giddiness and loss of strength. Exposure to acetone may enhance liver toxicity of chlorinated solvents.

ColorSpec 2K Pro Primer	**TOXICITY**	**IRRITATION**
	Not Available	Not Available

acetone	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 20000 mg/kg[2]	Eye (Human): 186300ppm - Mild
	Inhalation (Mouse) LC50: 44 mg/L4h[2]	Eye (Human): 500ppm
	Oral (Rat) LD50: 5800 mg/kg[2]	Eye (Rodent - rabbit): 10uL - Mild
		Eye (Rodent - rabbit): 20mg - Severe
		Eye (Rodent - rabbit): 20mg/24H - Moderate
		Eye: adverse effect observed (irritating)[1]
		Skin (Rodent - rabbit): 395mg - Mild
		Skin (Rodent - rabbit): 500mg/24H - Mild
		Skin: no adverse effect observed (not irritating)[1]

n-butyl acetate	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 3200 mg/kg[2]	Eye (Human): 300ppm
	Inhalation (Rat) LC50: 0.74 mg/l4h[2]	Eye (Rodent - rabbit): 100mg - Moderate
	Oral (Rabbit) LD50; 3200 mg/kg[2]	Eye: no adverse effect observed (not irritating)[1]
		Skin (Rodent - rabbit): 500mg/24H - Moderate
		Skin: no adverse effect observed (not irritating)[1]

methyl isobutyl ketone	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >16000 mg/kg[1]	Eye (Human): 200ppm/15M
	Inhalation (Rat) LC50: ~8.2-16.4 mg/l4h[2]	Eye (Rodent - rabbit): 100uL/24H - Moderate
	Oral (Rat) LD50: 2080 mg/kg[2]	Eye (Rodent - rabbit): 40mg - Severe
		Eye: adverse effect observed (irritating)[1]
		Skin (Rodent - rabbit): 500mg/24H - Mild
		Skin: adverse effect observed (irritating)[1]
		Skin: no adverse effect observed (not irritating)[1]

xylene	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >1700 mg/kg[2]	Eye (Human): 200ppm
	Inhalation (Rat) LC50: 5000 ppm4h[2]	Eye (Rodent - rabbit): 5mg/24H - Severe
	Oral (Mouse) LD50; 2119 mg/kg[2]	Eye (Rodent - rabbit): 87mg - Mild
		Eye: adverse effect observed (irritating)[1]
		Skin (Rodent - rabbit): 100% - Moderate
		Skin (Rodent - rabbit): 500mg/24H - Moderate
		Skin (Rodent - rat): 60uL/8H - Mild
		Skin: adverse effect observed (irritating)[1]

n-butanol	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 3400 mg/kg[2]	Eye (Human): 50ppm
	Inhalation (Rat) LC50: 8000 ppm4h[2]	Eye (Human): 990ppm/1H
	Oral (Rat) LD50: 790 mg/kg[2]	Eye (Rodent - rabbit): 0.005mL - Severe
		Eye (Rodent - rabbit): 0.1mL
		Eye (Rodent - rabbit): 1.62mg - Severe
		Eye (Rodent - rabbit): 2mg/24H - Severe
		Eye: adverse effect observed (irreversible damage)[1]
		Skin (Human): 20uL/20M
		Skin (Rodent - rabbit): 20mg/24H - Moderate
		Skin: adverse effect observed (irritating)[1]

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amyl methyl ketone	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye: adverse effect observed (irritating)[1]
	Inhalation (Rat) LC50: >16.7 mg/l4h[1]	Skin (Rodent - rabbit): 14mg/24H - Mild
	Oral (Rat) LD50: 1670 mg/kg[2]	Skin: adverse effect observed (irritating)[1]
		Skin: no adverse effect observed (not irritating)[1]
propylene glycol monomethyl ether - alpha isomer	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye (Rodent - rabbit): 500mg/24H - Mild
	Inhalation (Rat) LC50: >6 mg/l4h[2]	Eye: no adverse effect observed (not irritating)[1]
	Oral (Rat) LD50: 3739 mg/kg[2]	Skin (Rodent - rabbit): 500mg - Mild
		Skin: no adverse effect observed (not irritating)[1]
zinc oxide	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye (Rodent - rabbit): 500mg/24H - Mild
	Inhalation (Rat) LC50: >1.79 mg/l4h[1]	Eye: no adverse effect observed (not irritating)[1]
	Oral (Rat) LD50: >5000 mg/kg[1]	Skin (Human): 300ug/3D - Mild
		Skin (Rodent - rabbit): 500mg/24H - Mild
		Skin: no adverse effect observed (not irritating)[1]
ethylbenzene	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 17800 mg/kg[2]	Eye (Rodent - rabbit): 500mg - Severe
	Inhalation (Rat) LC50: 17.2 mg/l4h[2]	Skin (Rodent - rabbit): 15mg/24H - Mild
	Oral (Rat) LD50: 3500 mg/kg[2]	
methyl methacrylate	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >5000 mg/kg[2]	Eye (Rodent - rabbit): 150mg
	Inhalation (Rat) LC50: 29.8 mg/l4h[1]	Eye: no adverse effect observed (not irritating)[1]
	Oral (Rat) LD50: 7872 mg/kg[2]	Skin (Human - woman): 2%/48H
		Skin (Rodent - rabbit): 10gm
		Skin: adverse effect observed (irritating)[1]
dimethyl ether	**TOXICITY**	**IRRITATION**
	Inhalation (Rat) LC50: >20000 ppm4h[1]	Skin: no adverse effect observed (not irritating)[1]

Legend:	***1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances***

ACETONE	For acetone: The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitiser but is a defatting agent to the skin. Acetone is an eye irritant. The subchronic toxicity of acetone has been examined in mice and rats that were administered acetone in the drinking water and again in rats treated by oral gavage. Acetone-induced increases in relative kidney weight changes were observed in male and female rats used in the oral 13-week study. Acetone treatment caused increases in the relative liver weight in male and female rats that were not associated with histopathologic effects and the effects may have been associated with microsomal enzyme induction. Haematologic effects consistent with macrocytic anaemia were also noted in male rats along with hyperpigmentation in the spleen. The most notable findings in the mice were increased liver and decreased spleen weights. Overall, the no-observed-effect-levels in the drinking water study were 1% for male rats (900 mg/kg/d) and male mice (2258 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% for female rats (3100 mg/kg/d). For developmental effects, a statistically significant reduction in foetal weight, and a slight, but statistically significant increase in the percent incidence of later resorptions were seen in mice at 15,665 mg/m3 and in rats at 26,100 mg/m3. The no-observable-effect level for developmental toxicity was determined to be 5220 mg/m3 for both rats and mice. Teratogenic effects were not observed in rats and mice tested at 26,110 and 15,665 mg/m3, respectively. Lifetime dermal carcinogenicity studies in mice treated with up to 0.2 mL of acetone did not reveal any increase in organ tumor incidence relative to untreated control animals. The scientific literature contains many different studies that have measured either the neurobehavioural performance or neurophysiological response of humans exposed to acetone. Effect levels ranging from about 600 to greater than 2375 mg/m3 have been reported. Neurobehavioral studies with acetone-exposed employees have recently shown that 8-hr exposures in excess of 2375 mg/m3 were not associated with any dose-related changes in response time, vigilance, or digit span scores. Clinical case studies, controlled human volunteer studies, animal research, and occupational field evaluations all indicate that the NOAEL for this effect is 2375 mg/m3 or greater.
N-BUTYL ACETATE	Generally,linear and branched-chain alkyl esters are hydrolysed to their component alcohols and carboxylic acids in the intestinal tract, blood and most tissues throughout the body. Following hydrolysis the component alcohols and carboxylic acids are metabolized Oral acute toxicity studies have been reported for 51 of the 67 esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids. The very low oral acute toxicity of this group of esters is demonstrated by oral LD50 values greater than 1850 mg/kg bw Genotoxicity studies have been performed in vitro using the following esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids: methyl acetate, butyl acetate, butyl stearate and the structurally related isoamyl formate and demonstrates that these substances are not genotoxic. The JEFCA Committee concluded that the substances in this group would not present safety concerns at the current levels of intake the esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids are generally used as flavouring substances up to average maximum levels of 200 mg/kg. Higher levels of use (up to 3000 mg/kg) are permitted in food categories such as chewing gum and hard candy. In Europe the upper use levels for these flavouring substances are generally 1 to 30 mg/kg foods and in special food categories like candy and alcoholic beverages up to 300 mg/kg foods **Internationl Program on Chemical Safety: the Joint FAO/WHO Expert Committee on Food Additives (JECFA)** **Esters of Aliphatic acyclic primary alcohols with aliphatic linear saturated carboxylic acids.; 1998**

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METHYL ISOBUTYL KETONE	For methyl isobutyl ketone (MIBK): MIBK is primarily absorbed by the lungs in animals and humans; it can however be absorbed by the gastrointestinal system and through skin. In two cases involving individuals exposed to the vapour MIBK was found in the brain, liver, lung, vitreous fluid, kidney and blood. Experiments in guinea pigs show that MIBK is metabolised to 4-hydroxy-4-methyl-2-pentanone and 4-methyl-2-pentanol. Ketones are generally excreted rapidly in expired air. Small amounts of MIBK are also excreted in the urine. Humans excreted less than 0.1% of the dose as unmetabolised MIBK in the urine within the first 3 hours post exposure. Serum half-life in guinea pigs is about 55 minutes with a clearance time of 6 hours In animal studies, the acute systemic toxicity of MIBK, via the oral and inhalation routes of exposure, is low. In a 90-day gavage study on rats, a no-observed-effect level (NOEL) of 50 mg/kg per day was found. In 90-day inhalation studies on rats and mice, concentrations of up to 4100 mg/m3 (1000 ppm) did not result in significant toxicity, though compound-related reversible morphological changes were reported in the liver and kidney. Evidence of central nervous system depression was seen in animals exposed to a level of 4100 mg/m3 (1000 ppm). In a number of studies, exposure to MIBK concentrations as low as 1025 mg/m3 (250 ppm) resulted in an increase in liver size and induced hepatic microsomal metabolism. This may be responsible for the exacerbation of haloalkane toxicity and for the potentiation of the neurotoxicity of ***n-***hexane. MIBK was also found to potentiate the cholestatic effects of manganese given with, or without, bilirubin. In 90-day studies on mice, rats, dogs, and monkeys, only male rats developed hyaline droplets in the proximal tubules of the kidney. Effects on behaviour were reported in baboons exposed for 7 days to 205 mg/m3 (50 ppm). At a concentration of 4100 mg/m3 (1000 ppm), MIBK was not embryotoxic, foetotoxic, or teratogenic in rats or mice. Foetotoxicity was only observed at concentrations of MIBK that caused maternal toxicity. MIBK did not induce gene mutations in ***in vitro*** bacterial test systems with, or without, metabolic activation. Negative results were also obtained ***in vitro*** with, or without, metabolic activation, in tests for mitotic gene conversion in yeast, and for gene mutation in cultured mammalian cells. The results of ***in vitro*** assays for unscheduled DNA synthesis in primary rat hepatocytes and for structural chromosome damage in cultured rat liver cells were negative. An ***in vivo*** micronucleus test on mice was negative. These data indicate that MIBK is not genotoxic. No long-term or carcinogenicity studies are available. The toxicity of MIBK for aquatic organisms and microorganisms is low.
XYLENE	Reproductive effector in rats
N-BUTANOL	for n-butanol **Acute toxicity:** n-Butanol (BA) was only slightly toxic to experimental animals following acute oral, dermal, or inhalation exposure. The acute oral LD50 values for female rats ranged from 790 to 4360 mg/kg. Different strains of rat were used in each of four studies, which may account for the variability. Oral LD50 values for mice, rabbits, hamsters, dogs, and male rats all fell within the same range. The rat inhalation LC0 of 8000 ppm (24000 mg/m3) indicates very low inhalation toxicity (no lethality at 8000 ppm). The rabbit dermal LD50 was 3402 mg/kg, indicating that BA can penetrate the skin, but not very readily. Animal experiments and human experience indicate that BA is, at most, moderately irritating to the skin, but it is a severe eye irritant. These effects are most likely due to BA s localised defatting and drying characteristics. Although no animal data are available, human studies and experience show that BA is not likely to be a skin sensitiser. The median odor threshold for BA (0.17 ppm) is well below the lowest nasal irritation threshold in humans (289 ppm), allowing warning of possible chemical exposure prior to nasal irritation occurring. Human studies are complicated by the odor characteristics of the material, as the odor threshold is well below the levels at which irritation is observed. **Repeat dose toxicity:** An in vivo toxicokinetics study confirmed the rapid metabolism of n-butyl acetate (BAc) to BA. Hydrolysis of BAc in blood and brain was estimated to be 99 percent complete within 2.7 minutes (elimination t1/2 = 0.41 minute). Thus, organisms exposed to BAc can experience appreciable tissue concentrations of BA. In this way, the results of toxicity studies with BAc can be used as supplemental, surrogate data to provide information on the toxicity of BA. A thirteen-week, subchronic exposure to BAc, the metabolic precursor of BA, produced transient hypoactivity (during exposure only) at 1500 and 3000 ppm (7185 and 14370 mg/m3) along with decreased body weight and food consumption, but no post exposure neurotoxicity even at 3000 ppm. A concurrent subchronic neurotoxicity study under the same exposure conditions showed no evidence of cumulative neurotoxicity based upon functional observational battery endpoints, quantitative motor activity, neuropathology and scheduled-controlled operant behavior endpoints. A no observable effect level (NOAEL) of 500 ppm (2395 mg/m3) was reported for systemic effects in rats, and a NOAEL of 3000 ppm (14370 mg/m3) was reported for post exposure neurotoxicity in rats. **Reproductive toxicity:** Several studies indicate that BA is not a reproductive toxicant. Female rats exposed to 6000 ppm (18000 mg/m3) BA throughout gestation and male rats exposed to 6000 ppm (18000 mg/m3) BA for six weeks prior to mating showed no effects on fertility or pregnancy rate. Male rats given BA at 533 mg/kg/day for 5 days had no testicular toxicity. **Developmental toxicity:** BA produced only mild foetotoxicity and developmental alterations at or near the maternally toxic (even lethal) dose of 8000 ppm (24000 mg/m3) throughout gestation. **Genotoxicity:** An entire battery of negative in vitro tests and a negative in vivo micronucleus test indicate that BA is not genotoxic. **Carcinogenicity:** Based upon the battery of negative mutagenicity and clastogenicity findings, BA presents a very small potential for carcinogenicity.
PROPYLENE GLYCOL MONOMETHYL ETHER - ALPHA ISOMER	NOTE: For PGE - mixed isomers: Exposure of pregnant rats and rabbits to the substance did not give rise to teratogenic effects at concentrations up to 3000 ppm. Foetotoxic effects were seen in rats but not in rabbits at this concentration; maternal toxicity was noted in both species. for propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects). This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product. Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar pattern of low to non-detectable toxicity of any type at doses or exposure levels greatly exceeding those showing pronounced effects from the ethylene series. One of the primary metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolised in the body. As a class, the propylene glycol ethers are rapidly absorbed and distributed throughout the body when introduced by inhalation or oral exposure. Dermal absorption is somewhat slower but subsequent distribution is rapid. Most excretion for PGEs is via the urine and expired air. A small portion is excreted in the faeces. As a group PGEs exhibits low acute toxicity by the oral, dermal, and inhalation routes. Rat oral LD50s range from >3,000 mg/kg (PnB) to >5,000 mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (PnB, & DPnB; where no deaths occurred), and ranging up to >15,000 mg/kg (TPM). Inhalation LC50 values were higher than 5,000 mg/m3 for DPMA (4-hour exposure), and TPM (1-hour exposure). For DPnB the 4-hour LC50 is >2,040 mg/m3. For PnB, the 4-hour LC50 was >651 ppm (>3,412 mg/m3), representing the highest practically attainable vapor level. No deaths occurred at these concentrations. PnB and TPM are moderately irritating to eyes while the remaining category members are only slightly irritating to nonirritating. PnB is moderately irritating to skin while the remaining category members are slightly to non-irritating None are skin sensitisers. In repeated dose studies ranging in duration from 2 to 13 weeks, few adverse effects were found even at high exposure levels and effects that did occur were mild in nature. By the oral route of administration, NOAELs of 350 mg/kg-d (PnB – 13 wk) and 450 mg/kg-d (DPnB – 13

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	wk) were observed for liver and kidney weight increases (without accompanying histopathology). LOAELs for these two chemicals were 1000 mg/kg-d (highest dose tested). Dermal repeated-dose toxicity tests have been performed for many PGEs. For PnB, no effects were seen in a 13-wk study at doses as high as 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a LOAEL (increased organ weights without histopathology) in a 13-week dermal study for DPnB. For TPM, increased kidney weights (no histopathology) and transiently decreased body weights were found at a dose of 2,895 mg/kg-d in a 90-day study in rabbits. By inhalation, no effects were observed in 2-week studies in rats at the highest tested concentrations of 3244 mg/m3 (600 ppm) for PnB and 2,010 mg/m3 (260 ppm) for DPnB. TPM caused increased liver weights without histopathology by inhalation in a 2-week study at a LOAEL of 360 mg/m3 (43 ppm). In this study, the highest tested TPM concentration, 1010 mg/m3 (120 ppm), also caused increased liver weights without accompanying histopathology. Although no repeated-dose studies are available for the oral route for TPM, or for any route for DPMA, it is anticipated that these chemicals would behave similarly to other category members. One and two-generation reproductive toxicity testing has been conducted in mice, rats, and rabbits via the oral or inhalation routes of exposure on PM and PMA. In an inhalation rat study using PM, the NOAEL for parental toxicity is 300 ppm (1106 mg/m3) with decreases in body and organ weights occurring at the LOAEL of 1000 ppm (3686 mg/m3). For offspring toxicity the NOAEL is 1000 ppm (3686 mg/m3), with decreased body weights occurring at 3000 ppm (11058 mg/m3). For PMA, the NOAEL for parental and offspring toxicity is 1000 mg/kg/d. in a two generation gavage study in rats. No adverse effects were found on reproductive organs, fertility rates, or other indices commonly monitored in such studies. In addition, there is no evidence from histopathological data from repeated-dose studies for the category members that would indicate that these chemicals would pose a reproductive hazard to human health. In developmental toxicity studies many PGEs have been tested by various routes of exposure and in various species at significant exposure levels and show no frank developmental effects. Due to the rapid hydrolysis of DPMA to DPM, DPMA would not be expected to show teratogenic effects. At high doses where maternal toxicity occurs (e.g., significant body weight loss), an increased incidence of some anomalies such as delayed skeletal ossification or increased 13th ribs, have been reported. Commercially available PGEs showed no teratogenicity. The weight of the evidence indicates that propylene glycol ethers are not likely to be genotoxic. ***In vitro***, negative results have been seen in a number of assays for PnB, DPnB, DPMA and TPM. Positive results were only seen in 3 out of 5 chromosome aberration assays in mammalian cells with DPnB. However, negative results were seen in a mouse micronucleus assay with DPnB and PM. Thus, there is no evidence to suggest these PGEs would be genotoxic ***in vivo***. In a 2-year bioassay on PM, there were no statistically significant increases in tumors in rats and mice.
ETHYLBENZENE	Liver changes, utheral tract, effects on fertility, foetotoxicity, specific developmental abnormalities (musculoskeletal system) recorded. Ethylbenzene is readily absorbed following inhalation, oral, and dermal exposures, distributed throughout the body, and excreted primarily through urine. There are two different metabolic pathways for ethylbenzene with the primary pathway being the alpha-oxidation of ethylbenzene to 1-phenylethanol, mostly as the R-enantiomer. The pattern of urinary metabolite excretion varies with different mammalian species. In humans, ethylbenzene is excreted in the urine as mandelic acid and phenylgloxylic acids; whereas rats and rabbits excrete hippuric acid and phenaceturic acid as the main metabolites. Ethylbenzene can induce liver enzymes and hence its own metabolism as well as the metabolism of other substances**.** Ethylbenzene has a low order of acute toxicity by the oral, dermal or inhalation routes of exposure. Studies in rabbits indicate that ethylbenzene is irritating to the skin and eyes. There are numerous repeat dose studies available in a variety of species, these include: rats, mice, rabbits, guinea pig and rhesus monkeys. Hearing loss has been reported in rats (but not guinea pigs) exposed to relatively high exposures ***(400 ppm and greater)*** of ethylbenzene In chronic toxicity/carcinogenicity studies, both rats and mice were exposed via inhalation to 0, 75, 250 or 750 ppm for 104 weeks. In rats, the kidney was the target organ of toxicity, with renal tubular hyperplasia noted in both males and females at the 750 ppm level only. In mice, the liver and lung were the principal target organs of toxicity. In male mice at 750 ppm, lung toxicity was described as alveolar epithelial metaplasia, and liver toxicity was described as hepatocellular syncitial alteration, hypertrophy and mild necrosis; this was accompanied by increased follicular cell hyperplasia in the thyroid. As a result the NOAEL in male mice was determined to be 250 ppm. In female mice, the 750 ppm dose group had an increased incidence of eosinophilic foci in the liver (44% vs 10% in the controls) and an increased incidence in follicular cell hyperplasia in the thyroid gland. In studies conducted by the U.S. National Toxicology Program, inhalation of ethylbenzene at 750 ppm resulted in increased lung tumors in male mice, liver tumors in female mice, and increased kidney tumors in male and female rats. No increase in tumors was reported at 75 or 250 ppm. Ethylbenzene is considered to be an animal carcinogen, however, the relevance of these findings to humans is currently unknown. Although no reproductive toxicity studies have been conducted on ethylbenzene, repeated-dose studies indicate that the reproductive organs are not a target for ethylbenzene toxicity Ethylbenzene was negative in bacterial gene mutation tests and in a yeast assay on mitotic recombination. **NOTE:** Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.
METHYL METHACRYLATE	Inhalation (human) TCLo: 60 mg/m3(15 ppm) [* Manuf. Rohm & Haas] The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. **For methyl methacrylate:** Acute toxicity: MMA is rapidly absorbed after oral or inhalatory administration. ***In vitro*** skin absorption studies in human skin indicate that MMA can be absorbed through human skin. After inhalation to rats 10 to 20% of the substance is deposited in the upper respiratory tract where it is metabolised by local tissue esterases. Acute toxicity of MMA by the oral, dermal, and inhalative routes is low as judged by tests with different species: The oral LD50 for rats, mice, and rabbits is found to exceed 5000 mg/kg bw. Acute inhalation toxicity for rats and mice is described by LC50 values of > 25 mg/l/4 hours. Acute dermal toxicity is reported for rabbits to exceed 5000 mg/kg bw. Skin and respiratory irritation are reported for subjects exposed to monomeric MMA. The substance has been shown to produce severe skin irritation when tested undiluted on rabbit skin. There are indications from studies in animals that MMA can be irritating to the respiratory system. In contact with eyes MMA has shown only weak irritation of the conjunctivae. MMA has a moderate to strong sensitising potential in experimental animals**.** Cases of contact dermatitis have been reported for workers exposed to the monomeric chemical. There is no convincing evidence that MMA is a respiratory sensitiser in humans. The lead effect caused by MMA is a degeneration of the olfactory region of the nose being the most sensitive target tissue. For this effect a NOAEC of 25 ppm (104 mg/m3) in a two-year inhalation study in rats was identified but only slight effects on the olfactory tissues have been observed at 100 ppm. Concerning systemic effects, two different valid studies have been considered for identifying a N(L)OAEL. Due to different dose selections, different values for N(L)OEALs are available. The LOEALs and the NOEALs for female rats ranges between 400 and 500 ppm and from 100 to 250 ppm respectively. In subchronic inhalation studies systemic toxic effects were seen in rats >1000 ppm, respectively in mice >500 ppm, including degenerative and necrotic lesions in liver, kidney, brain, and atrophic changes in spleen and bone marrow. These effects were not seen in chronic studies up to 1000 ppm. Oral administration to rats resulted in a NOAEL of 200 mg/kg bw/d. MMA has ***in vitro*** the potential for induction of mutagenic effects, especially clastogenicity. However, this potential is limited to high doses with strong toxic effects. Furthermore, the negative ***in vivo*** micronucleus test and the negative dominant lethal assay indicate that this potential is not expressed ***in vivo***. There is no relevant concern on carcinogenicity of MMA in humans and animals. Epidemiology data on increased tumour rates in exposed cohorts are of limited reliability and cannot be related to MMA as the solely causal agent. MMA did not reveal an effect on male fertility when animals had been exposed to up to 9000 ppm. From the available developmental toxicity investigations, including an inhalation study according to OECD Guideline 414, no teratogenicity, embryotoxicity or foetotoxicity has been observed at exposure levels up to and including 2028 ppm (8425 mg/m3). The available human data on sexual disorders in male and female workers cannot be considered to conclude on reproductive toxicity effects of MMA due to the uncertain validity of the studies Where no "official" classification for acrylates and methacrylates exists, there has been cautious attempts to create classifications in the absence of contrary evidence. For example

Continued...

	Monalkyl or monoarylesters of acrylic acids should be classified as R36/37/38 and R51/53 Monoalkyl or monoaryl esters of methacrylic acid should be classified as R36/37/38 Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH2=CHCOO or CH2=C(CH3)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing. This position has now been revised and acrylates and methacrylates are no longer ***de facto*** carcinogens.
ACETONE & N-BUTYL ACETATE & METHYL ISOBUTYL KETONE & XYLENE & N-BUTANOL & AMYL METHYL KETONE & ZINC OXIDE & ETHYLBENZENE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
N-BUTYL ACETATE & XYLENE & N-BUTANOL & ETHYLBENZENE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
METHYL ISOBUTYL KETONE & N-BUTANOL & METHYL METHACRYLATE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.
METHYL ISOBUTYL KETONE & ETHYLBENZENE	**WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
XYLENE & METHYL METHACRYLATE	The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

Acute Toxicity	✗	**Carcinogenicity**	✓
Skin Irritation/Corrosion	✓	**Reproductivity**	✗
Serious Eye Damage/Irritation	✓	**STOT - Single Exposure**	✓
Respiratory or Skin sensitisation	✗	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✓

Legend: ✗ ***– Data either not available or does not fill the criteria for classification***
✓ ***– Data available to make classification***

SECTION 12 Ecological information

Toxicity

ColorSpec 2K Pro Primer

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

acetone

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	5600-10000mg/L	4
EC50	48h	Crustacea	6098.4mg/L	5
EC50	96h	Algae or other aquatic plants	9.873-27.684mg/l	4
NOEC(ECx)	12h	Fish	0.001mg/L	4
LC50	96h	Fish	3744.6-5000.7mg/L	4

n-butyl acetate

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	246mg/l	2
EC50	48h	Crustacea	32mg/l	1
EC50(ECx)	96h	Fish	18mg/l	2
LC50	96h	Fish	17-19mg/L	4

methyl isobutyl ketone

Endpoint	Test Duration (hr)	Species	Value	Source
EC50(ECx)	48h	Crustacea	170mg/l	1
EC50	48h	Crustacea	170mg/l	1
EC50	96h	Algae or other aquatic plants	400mg/l	1
LC50	96h	Fish	>179mg/l	2

xylene

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	4.6mg/l	2
EC50	48h	Crustacea	1.8mg/l	2
NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2
LC50	96h	Fish	2.6mg/l	2

Continued...

n-butanol

Endpoint	Test Duration (hr)	Species	Value	Source
LC50	96h	Fish	100-500mg/l	4
EC50	72h	Algae or other aquatic plants	>500mg/l	1
EC50	48h	Crustacea	>500mg/l	1
NOEC(ECx)	504h	Crustacea	4.1mg/l	2
EC50	96h	Algae or other aquatic plants	225mg/l	2

amyl methyl ketone

Endpoint	Test Duration (hr)	Species	Value	Source
NOEC(ECx)	72h	Algae or other aquatic plants	42.68mg/l	2
EC50	72h	Algae or other aquatic plants	75.5mg/l	2
EC50	48h	Crustacea	>90.1mg/l	2
LC50	96h	Fish	126-137mg/L	4

propylene glycol monomethyl ether - alpha isomer

Endpoint	Test Duration (hr)	Species	Value	Source
EC50(ECx)	168h	Algae or other aquatic plants	>1000mg/l	1
EC50	72h	Algae or other aquatic plants	>500mg/l	2
EC50	48h	Crustacea	23300mg/l	1
EC50	96h	Algae or other aquatic plants	>1000mg/l	2
LC50	96h	Fish	>=1000mg/l	2

zinc oxide

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	0.022mg/L	2
BCF	1344h	Fish	19-110	7
EC50	48h	Crustacea	0.105mg/L	2
EC10(ECx)	168h	Algae or other aquatic plants	0.003mg/L	2
EC50	96h	Algae or other aquatic plants	0.042mg/L	2
ErC50	72h	Algae or other aquatic plants	0.62mg/l	2
LC50	96h	Fish	0.102mg/L	2

ethylbenzene

Endpoint	Test Duration (hr)	Species	Value	Source
EC50(ECx)	24h	Algae or other aquatic plants	0.02-938mg/L	4
EC50	72h	Algae or other aquatic plants	2.4-9.8mg/L	4
EC50	48h	Crustacea	1.37-4.4mg/l	4
EC50	96h	Algae or other aquatic plants	1.7-7.6mg/L	4
LC50	96h	Fish	3.381-4.075mg/L	4

methyl methacrylate

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>110mg/l	2
EC50	48h	Crustacea	69mg/l	1
EC50	96h	Algae or other aquatic plants	170mg/l	1
LC50	96h	Fish	>79mg/l	2
EC0(ECx)	48h	Crustacea	48mg/l	1

dimethyl ether

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	48h	Crustacea	>4400mg/L	2
NOEC(ECx)	48h	Crustacea	>4000mg/l	1
EC50	96h	Algae or other aquatic plants	154.917mg/l	2
LC50	96h	Fish	1783.04mg/l	2

Legend: ***Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data 8. User defined data***

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
n-butyl acetate	LOW	LOW
methyl isobutyl ketone	HIGH (Half-life = 7001 days)	LOW (Half-life = 1.9 days)
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
n-butanol	LOW (Half-life = 54 days)	LOW (Half-life = 3.65 days)
amyl methyl ketone	LOW	LOW

Continued...

Ingredient	Persistence: Water/Soil	Persistence: Air
propylene glycol monomethyl ether - alpha isomer	LOW (Half-life = 56 days)	LOW (Half-life = 1.7 days)
ethylbenzene	HIGH (Half-life = 228 days)	LOW (Half-life = 3.57 days)
methyl methacrylate	LOW	LOW
dimethyl ether	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
acetone	LOW (BCF = 0.69)
n-butyl acetate	LOW (BCF = 14)
methyl isobutyl ketone	LOW (LogKOW = 1.31)
xylene	MEDIUM (BCF = 740)
n-butanol	LOW (BCF = 0.64)
amyl methyl ketone	LOW (LogKOW = 1.98)
propylene glycol monomethyl ether - alpha isomer	LOW (BCF = 2)
zinc oxide	LOW (BCF = 217)
ethylbenzene	LOW (BCF = 79.43)
methyl methacrylate	LOW (BCF = 6.6)
dimethyl ether	LOW (LogKOW = 0.1)

Mobility in soil

Ingredient	Mobility
acetone	HIGH (Log KOC = 1.981)
n-butyl acetate	LOW (Log KOC = 20.86)
methyl isobutyl ketone	LOW (Log KOC = 10.91)
n-butanol	MEDIUM (Log KOC = 2.443)
amyl methyl ketone	LOW (Log KOC = 24.01)
propylene glycol monomethyl ether - alpha isomer	HIGH (Log KOC = 1)
ethylbenzene	LOW (Log KOC = 517.8)
methyl methacrylate	LOW (Log KOC = 10.14)
dimethyl ether	HIGH (Log KOC = 1.292)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Consult State Land Waste Management Authority for disposal. ▸ Discharge contents of damaged aerosol cans at an approved site. ▸ Allow small quantities to evaporate. ▸ **DO NOT** incinerate or puncture aerosol cans. ▸ Bury residues and emptied aerosol cans at an approved site.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG)

14.1. **UN number or ID number**	1950
14.2. **UN proper shipping name**	AEROSOLS
14.3. **Transport hazard class(es)**	Class: 2.1 Subsidiary Hazard: Not Applicable
14.4. **Packing group**	Not Applicable

Continued...

14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Special provisions: 63 190 277 327 344 381 Limited quantity: 1000ml

Air transport (ICAO-IATA / DGR)

14.1. **UN number**	1950
14.2. **UN proper shipping name**	Aerosols, flammable
14.3. **Transport hazard class(es)**	ICAO/IATA Class: 2.1 ICAO / IATA Subsidiary Hazard: Not Applicable ERG Code: 10L
14.4. **Packing group**	Not Applicable
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Special provisions: A145 A167 A802 Cargo Only Packing Instructions: 203 Cargo Only Maximum Qty / Pack: 150 kg Passenger and Cargo Packing Instructions: 203 Passenger and Cargo Maximum Qty / Pack: 75 kg Passenger and Cargo Limited Quantity Packing Instructions: Y203 Passenger and Cargo Limited Maximum Qty / Pack: 30 kg G

Sea transport (IMDG-Code / GGVSee)

14.1. **UN number**	1950
14.2. **UN proper shipping name**	AEROSOLS
14.3. **Transport hazard class(es)**	IMDG Class: 2.1 IMDG Subsidiary Hazard: Not Applicable
14.4. **Packing group**	Not Applicable
14.5 **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	EMS Number: F-D, S-U Special provisions: 63 190 277 327 344 381 959 Limited Quantities: 1000 ml

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
acetone	Not Applicable
n-butyl acetate	Not Applicable
methyl isobutyl ketone	Not Applicable
xylene	Not Applicable
n-butanol	Not Applicable
amyl methyl ketone	Not Applicable
propylene glycol monomethyl ether - alpha isomer	Not Applicable
zinc oxide	Not Applicable
ethylbenzene	Not Applicable
methyl methacrylate	Not Applicable
dimethyl ether	Not Applicable

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
acetone	Not Applicable
n-butyl acetate	Not Applicable
methyl isobutyl ketone	Not Applicable
xylene	Not Applicable
n-butanol	Not Applicable
amyl methyl ketone	Not Applicable

Continued...

Product name	Ship Type
propylene glycol monomethyl ether - alpha isomer	Not Applicable
zinc oxide	Not Applicable
ethylbenzene	Not Applicable
methyl methacrylate	Not Applicable
dimethyl ether	Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

acetone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australian Inventory of Industrial Chemicals (AIIC)
EAEU Narcotic drugs, psychotropic substances and their precursors - II. Precursors of narcotic drugs and psychotropic substances - List II (Russian)

n-butyl acetate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

methyl isobutyl ketone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
Responsible Business Alliance Industry Focus Process Chemicals Policy (RBA IFPC Policy) - Table 1: Industry Focus Process Chemicals List

xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
Responsible Business Alliance Industry Focus Process Chemicals Policy (RBA IFPC Policy) - Table 1: Industry Focus Process Chemicals List

n-butanol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)

amyl methyl ketone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

propylene glycol monomethyl ether - alpha isomer is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

zinc oxide is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australian Inventory of Industrial Chemicals (AIIC)
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

ethylbenzene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
Responsible Business Alliance Industry Focus Process Chemicals Policy (RBA IFPC Policy) - Table 1: Industry Focus Process Chemicals List

methyl methacrylate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)
EAEU Narcotic drugs, psychotropic substances and their precursors - II. Precursors of narcotic drugs and psychotropic substances - List III (Russian)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

dimethyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Continued...

Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (acetone; n-butyl acetate; methyl isobutyl ketone; xylene; n-butanol; amyl methyl ketone; propylene glycol monomethyl ether - alpha isomer; ethylbenzene; methyl methacrylate; dimethyl ether)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
UAE - Control List (Banned/Restricted Substances)	No (acetone; n-butyl acetate; methyl isobutyl ketone; xylene; n-butanol; amyl methyl ketone; propylene glycol monomethyl ether - alpha isomer; zinc oxide; ethylbenzene; methyl methacrylate; dimethyl ether)
Legend:	***Yes = All CAS declared ingredients are on the inventory*** ***No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.***

SECTION 16 Other information

Revision Date	01/09/2026
Initial Date	12/11/2025

SDS Version Summary

Version	Date of Update	Sections Updated
3.1	13/11/2025	Hazards identification - Classification, Identification of the substance / mixture and of the company / undertaking - Synonyms
4.1	01/09/2026	Hazards identification - Classification, Identification of the substance / mixture and of the company / undertaking - Synonyms

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC—TWA: Permissible Concentration-Time Weighted Average
- PC—STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit。
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code

- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances

Continued...

- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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end of SDS